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SECTION 1: Identification of the substance/mixture and of the company/undertaking

· 1.1 Product identifier

· Trade name: KLEAN WELD Spatter release 520 ML

- · 1.2 Relevant identified uses of the substance or mixture and uses advised against
- · Sector of Use

SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites

SU22 Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

SU21 Consumer uses: Private households / general public / consumers

· Process category

PROC7 Industrial spraying

PROC11 Non industrial spraying

- · Application of the substance / the mixture Surface protection
- 1.3 Details of the supplier of the safety data sheet
- · Manufacturer/Supplier:
- · A.M.P.E.R.E. SYSTEM
- · 3 Rue Antoine Balard P.A. du Vert Galant
- · 95310 Saint-Ouen-l'Aumône France
- · Tel: +33 1 34 64 72 72
- · Fax: +33 1 30 37 55 17
- · E-mail: fds@amperesystem.com

· 1.4 Emergency telephone number: 0344 892 0111

SECTION 2: Hazards identification

- 2.1 Classification of the substance or mixture
- · Classification according to Regulation (EC) No 1272/2008



GHS02 flame

Aerosol 1 H222-H229 Extremely flammable aerosol. Pressurised container: May burst if heated.



GHS07

Skin Irrit. 2	H315	Causes skin irritation.
STOT SE 3	H336	May cause drowsiness or dizziness.
Asp. Tox. 1	H304	May be fatal if swallowed and enters airways.
Aquatic Chronic 3	H412	Harmful to aquatic life with long lasting effects.

- · 2.2 Label elements
- Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

· Hazard pictograms





GHS02

02 GHS07

- · Signal word Danger
- Hazard-determining components of labelling:

Pentane

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

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· Hazard statements

H222-H229 Extremely flammable aerosol. Pressurised container: May burst if heated.

H315 Causes skin irritation.

H336 May cause drowsiness or dizziness.

H412 Harmful to aquatic life with long lasting effects.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P251 Do not pierce or burn, even after use.

P260 Do not breathe spray.

P211 Do not spray on an open flame or other ignition source.

P280 Wear protective gloves / eye protection.

P273 Avoid release to the environment.

P271 Use only outdoors or in a well-ventilated area.

P301+P310 IF SWALLOWED: Immediately call a doctor.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.

P331 Do NOT induce vomiting.

P302+P352 IF ON SKIN: Wash with plenty of soap and water.

P410+P412 Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

P403 Store in a well-ventilated place.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

- · 2.3 Other hazards
- · Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- · vPvB: Not applicable.

SECTION 3: Composition/information on ingredients

- · 3.2 Mixtures
- · Description:

Active substance with propellant

· Dangerous components:		
CAS: 106-97-8	butane (containing < 0.1% butadiene (203-450-8))	
EINECS: 203-448-7 Reg.nr.: 01-2119474691-32	Flam. Gas 1, H220; Press. Gas C, H280	
CAS: 74-98-6	propane	10-<25%
EINECS: 200-827-9 Reg.nr.: 01-2119486944-21	Flam. Gas 1, H220; Press. Gas C, H280	
CAS: 109-66-0	Pentane	2.5-<10%
EINECS: 203-692-4 Reg.nr.: 01-2119459286-30	Flam. Liq. 1, H224; Asp. Tox. 1, H304; Aquatic Chronic 2, H411; STOT SE 3, H336	
EC number: 921-024-6	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane	2.5-<10%
Reg.nr.: 01-2119475514-35	Flam. Liq. 2, H225; Asp. Tox. 1, H304; Aquatic Chronic 2, H411; Skin Irrit. 2, H315; STOT SE 3, H336	

[·] Additional information:

SECTION 4: First aid measures

- · 4.1 Description of first aid measures
- · After inhalation: Supply fresh air; consult doctor in case of complaints.
- After skin contact: Generally the product does not irritate the skin.
- · After eye contact: Rinse opened eye for several minutes under running water.
- · After swallowing: Do not induce vomiting; call for medical help immediately.
- · 4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

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· 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

SECTION 5: Firefighting measures

- 5.1 Extinguishing media
- · Suitable extinguishing agents:

Water haze

Fire-extinguishing powder

Carbon dioxide

Alcohol resistant foam

- · For safety reasons unsuitable extinguishing agents: Water with full jet
- 5.2 Special hazards arising from the substance or mixture No further relevant information available.
- · 5.3 Advice for firefighters
- · Protective equipment: Mount respiratory protective device.

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Wear protective equipment. Keep unprotected persons away.

· 6.2 Environmental precautions:

Do not allow product to reach sewage system or any water course.

Inform respective authorities in case of seepage into water course or sewage system.

Do not allow to enter sewers/ surface or ground water.

· 6.3 Methods and material for containment and cleaning up:

Ensure adequate ventilation.

Do not flush with water or aqueous cleansing agents

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Open and handle receptacle with care.

· Information about fire - and explosion protection:

Do not spray onto a naked flame or any incandescent material.

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

Pressurised container: protect from sunlight and do not expose to temperatures exceeding 50 °C, i.e. electric lights. Do not pierce or burn, even after use.

· 7.2 Conditions for safe storage, including any incompatibilities

- · Storage:
- · Requirements to be met by storerooms and receptacles:

Store in a cool location.

Observe official regulations on storing packagings with pressurised containers.

· Information about storage in one common storagefacility:

Observe official regulations on storing packagings with pressurised containers.

· Further information about storage conditions:

Keep receptacle tightly sealed.

Do not seal receptacle gas tight.

Store in cool, dry conditions in well sealed receptacles.

Protect from heat and direct sunlight.

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• 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

- · Additional information about design of technical facilities: No further data; see item 7.
- · 8.1 Control parameters

· Ingredien	Ingredients with limit values that require monitoring at the workplace:			
106-97-8 l	106-97-8 butane (containing < 0.1% butadiene (203-450-8))			
	Short-term value: 1810 mg/m³, 750 ppm			
	Long-term value: 1450 mg/m ³ , 600 ppm			
Car	c (if more than 0.1% of buta-	-1.3-diene)		
74-98-6 pi	ropane			
OEL Sho	OEL Short-term value: 3600 mg/m³, 2000 ppm			
Lon	g-term value: 1800 mg/m ³ , 1	000 ppm		
109-66-0 I	Pentane			
WEL Lon	WEL Long-term value: 1800 mg/m³, 600 ppm			
· DNELs	· DNELs			
109-66-0 I	109-66-0 Pentane			
Oral	DNEL Long term-systemic	214 mg/kg bw/day (Consumer)		
Dermal	DNEL Long term-systemic	214 mg/kg bw/day (Consumer)		
		432 mg/kg bw/day (Worker)		
Inhalative	DNEL Long term-systemic	643 mg/m3 (Consumer)		
		3000 mg/m3 (Worker)		
Hydrocar	Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane			
Oral	DNEL Long term-systemic	699 mg/kg bw/day (Consumer)		
Dermal	DNEL Long term-systemic	699 mg/kg bw/day (Consumer)		
		773 mg/kg bw/day (Worker)		
Inhalative	DNEL Long term-systemic	608 mg/m3 (Consumer)		
		2035 mg/m3 (Worker)		

- Additional information: The lists valid during the making were used as basis.
- · 8.2 Exposure controls
- · Personal protective equipment:
- General protective and hygienic measures: Wash hands before breaks and at the end of work.
- **Respiratory protection:**

In case of brief exposure or low pollution use respiratory filter device. In case of intensive or longer exposure use self-contained respiratory protective device.

Filter AX/P2

Use suitable respiratory protective device in case of insufficient ventilation.

Filter A/P2

Protection of hands:

Wear gloves for the protection against chemicals according to EN 374

Solvent resistant gloves

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

Nitrile rubber, NBR

Recommended thickness of the material: ≥ 0.5 mm

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Penetration time of glove material

For continuous contact we recommend gloves with breakthrough time of at least 240 minutes, with the preference given to a breakthrough time greater than 480 minutes. For short-term or splash guard we recommend the same. We are aware that suitable gloves that offer this level of protection may not be available. In that case, a shorter breakthrough time are acceptable as long as the procedures governing maintenance and timely replacement are followed. The thickness of the gloves is not a good measure of the resistance of the gloves against a chemical substance, because this depends on the exact composition of the material from which the gloves are made.

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

Eye protection:

Safety glasses



Tightly sealed goggles

· **Body protection:** Use protective suit. (EN-13034/6)

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

· General Information

· Appearance:

Form: Aerosol

Colour: According to product specification

· Odour: Characteristic · Odour threshold: Not determined.

Not determined. · pH-value:

· Change in condition

Melting point/Melting range: Undetermined.

Boiling point/Boiling range: -44 °C -97 °C

· Self-igniting: Product is not selfigniting.

 Danger of explosion: Product is not explosive. However, formation of explosive air/

vapour mixtures are possible.

· Explosion limits:

· Flash point:

Lower: 0.8 Vol % 10.9 Vol % Upper:

· Vapour pressure at 20 °C: 8300 hPa

· Density at 20 °C: 0.58 g/cm^3

· Relative density Not determined. · Vapour density Not determined.

· Evaporation rate Not applicable.

· Solubility in / Miscibility with

Not miscible or difficult to mix.

· Partition coefficient (n-octanol/water): Not determined.

· Viscosity:

Dynamic: Not determined. **Kinematic:** Not determined.

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· Solvent content:

Organic solvents: 95.1 %

• **9.2 Other information** No further relevant information available.

SECTION 10: Stability and reactivity

- 10.1 Reactivity No further relevant information available.
- · 10.2 Chemical stability
- Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.
- 10.3 Possibility of hazardous reactions No dangerous reactions known.
- 10.4 Conditions to avoid No further relevant information available.
- 10.5 Incompatible materials: No further relevant information available.
- · 10.6 Hazardous decomposition products: No dangerous decomposition products known.

SECTION 11: Toxicological information

- · 11.1 Information on toxicological effects
- · Acute toxicity Based on available data, the classification criteria are not met.
- · LD/LC50 values relevant for classification:

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

Oral	LD50	>5840 mg/kg (rat)
Dermal	LD50	>2920 mg/kg (rabbit)
Inhalative	LC50/4h	>25 mg/l (rat)

- Primary irritant effect:
- Skin corrosion/irritation

Causes skin irritation.

- Serious eye damage/irritation Based on available data, the classification criteria are not met.
- Respiratory or skin sensitisation Based on available data, the classification criteria are not met.
- · CMR effects (carcinogenity, mutagenicity and toxicity for reproduction)
- · Germ cell mutagenicity Based on available data, the classification criteria are not met.
- · Carcinogenicity Based on available data, the classification criteria are not met.
- · Reproductive toxicity Based on available data, the classification criteria are not met.
- STOT-single exposure

May cause drowsiness or dizziness.

- · STOT-repeated exposure Based on available data, the classification criteria are not met.
- · Aspiration hazard

May be fatal if swallowed and enters airways.

SECTION 12: Ecological information

· 12.1 Toxicity

· Aquatic toxicity:

109-66-0 Pentane		
	NOEC (72h)	7.51 mg/l (Pseudokirchneriella subcapitata)
	EC50 (72h)	10.7 mg/l (Pseudokirchneriella subcapitata)

EC50 (72h) 10.7 mg/l (Pseudokirchneriella subcapitata LC50/96h 4.26 mg/l (Oncorhynchus mykiss (96h)) EC50/48h 2.7 mg/l (Daphnia magna)

EC50/48h 2.7 mg/l (Daphnia magna)

Hydrocarbons, C6-C7, n-alkanes, isoalkanes, cyclics, <5% n-hexane

NOELR (72h)	3 mg/l (Pseudokirchneriella subcapitata)
EL50(48h)	3 mg/l (Daphnia magna)

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(Contd. of page 6) EL50 (72h) 30-100 mg/l (Pseudokirchneriella subcapitata) LL50 (96h) 11.4 mg/l (Oncorhynchus mykiss (96h)) NOEC (21 days) 0.17 mg/l (Daphnia magna) LOEC (21 days) 0.32 mg/l (Daphnia magna)

- 12.2 Persistence and degradability No further relevant information available.
- 12.3 Bioaccumulative potential No further relevant information available.
- 12.4 Mobility in soil No further relevant information available.
- **Ecotoxical effects:**
- Remark: Harmful to fish
- Additional ecological information:
- General notes:

Water hazard class 2 (German Regulation) (Self-assessment): hazardous for water

Do not allow product to reach ground water, water course or sewage system.

Danger to drinking water if even small quantities leak into the ground.

Harmful to aquatic organisms

- 12.5 Results of PBT and vPvB assessment
- **PBT:** Not applicable.
- · **vPvB:** Not applicable.
- 12.6 Other adverse effects No further relevant information available.

SECTION 13: Disposal considerations

- · 13.1 Waste treatment methods
- · Recommendation

Must not be disposed together with household garbage. Do not allow product to reach sewage system.

2.1

- · Uncleaned packaging:
- · Recommendation: Disposal must be made according to official regulations.

	1 4		• •	4 •
SECTION	14.	Iranchart	intorm	otion
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- · 14.1 UN-Number
- · ADR, ADN, IMDG, IATA UN1950
- · 14.2 UN proper shipping name
- · ADR, ADN **UN1950 AEROSOLS**
- · IMDG **AEROSOLS**
- · IATA AEROSOLS, flammable
- · 14.3 Transport hazard class(es)
- · ADR



- · Class 2 5F Gases. · Label
- · ADN
- · ADN/R Class: 2 5F

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	(**************************************
· IMDG, IATA	
· Class · Label	2.1 2.1
· 14.4 Packing group · ADR, IMDG, IATA	Void
· 14.5 Environmental hazards: · Marine pollutant:	No
 14.6 Special precautions for user Danger code (Kemler): EMS Number: Stowage Code Segregation Code	Warning: Gases. F-D,S-U SW1 Protected from sources of heat. SW22 For AEROSOLS with a maximum capacity of 1 litre: Category A. For AEROSOLS with a capacity above 1 litre: Category B. For WASTE AEROSOLS: Category C, Clear of living quarters. SG69 For AEROSOLS with a maximum capacity of 1 litre: Segregation as for class 9. Stow "separated from" class 1 except for division 1.4. For AEROSOLS with a capacity above 1 litre: Segregation as for the appropriate subdivision of class 2. For WASTE AEROSOLS: Segregation as for the appropriate subdivision of class 2.
· 14.7 Transport in bulk according to Anno Marpol and the IBC Code	ex II of Not applicable.
· Transport/Additional information:	
· ADR · Limited quantities (LQ) · Excepted quantities (EQ)	1L Code: E0 Not permitted as Excepted Quantity
Transport category Tunnel restriction code	2 D
· IMDG · Limited quantities (LQ) · Excepted quantities (EQ)	1L Code: E0 Not permitted as Excepted Quantity
· UN "Model Regulation":	UN 1950 AEROSOLS, 2.1

SECTION 15: Regulatory information

- 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture
- · Directive 2012/18/EU
- · Named dangerous substances ANNEX I None of the ingredients is listed.
- · Seveso category P3a FLAMMABLE AEROSOLS
- · Qualifying quantity (tonnes) for the application of lower-tier requirements 150 t
- · Qualifying quantity (tonnes) for the application of upper-tier requirements 500 t
- REGULATION (EC) No 1907/2006 ANNEX XVII Conditions of restriction: 28, 29

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· National regulations:

Class	Share in %
NK	75-<100

- · VOC-CH 95.10 %
- · VOC-EU 555.4 g/l
- Danish MAL Code 5-3
- 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.

SECTION 16: Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

H220 Extremely flammable gas.

H224 Extremely flammable liquid and vapour.

H225 Highly flammable liquid and vapour.

H280 Contains gas under pressure; may explode if heated.

H304 May be fatal if swallowed and enters airways.

H315 Causes skin irritation.

H336 May cause drowsiness or dizziness.

H411 Toxic to aquatic life with long lasting effects.

· Department issuing SDS: Research & Development

· Contact: fds@amperesystem.com

· Abbreviations and acronyms:

RID: Règlement international concernant le transport des marchandises dangereuses par chemin de fer (Regulations Concerning the International Transport of Dangerous Goods by Rail)

ICAO: International Civil Aviation Organisation

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

MAL-Code: Måleteknisk Arbejdshygiejnisk Luftbehov (Regulation for the labeling concerning inhalation hazards, Denmark)

DNEL: Derived No-Effect Level (REACH) LC50: Lethal concentration, 50 percent

L D50: Lethal dose 50 margant

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

Flam. Gas 1: Flammable gases - Category 1

Aerosol 1: Aerosols – Category 1

Press. Gas C: Gases under pressure – Compressed gas

Flam. Liq. 1: Flammable liquids – Category 1

Flam. Liq. 2: Flammable liquids - Category 2

Skin Irrit. 2: Skin corrosion/irritation – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Asp. Tox. 1: Aspiration hazard – Category 1

Aquatic Chronic 2: Hazardous to the aquatic environment - long-term aquatic hazard - Category 2

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard - Category 3